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- (54) Title: METHOD AND DEVICE FOR THE PRODUCTION OF A PRECISE CONCRETE PREFABRICATED PART
- (57) Abstract: The invention relates to a method for the production of a precise prefabricated concrete part, especially the form of a sleeper or a plate (1) for a fixed track for rail-guided vehicles, wherein the prefabricated concrete part undergoes grinding to the predetermined size at functionally relevant points by means of a grooved roller (21). The device therefore is a grinding machine (15) with a grooved roller (21) which is used to grind the prefabricated concrete part at functionally relevant points to a predetermined size. The grooved roller (21) consists of a grinding material, especially silicon carbide.
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